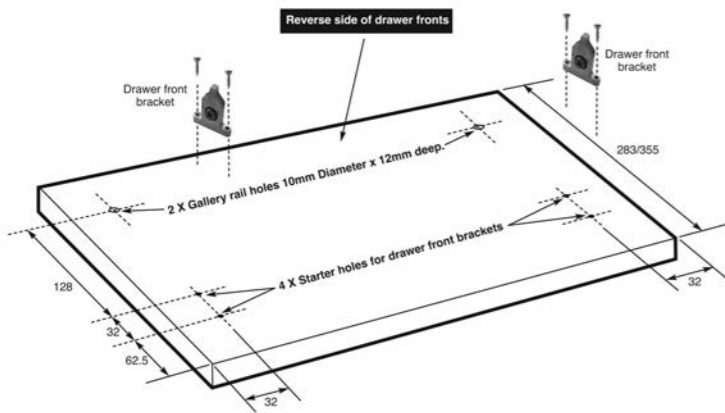


Antaro Pan Drawer Box Assembly Instructions.

Please examine these drawings very carefully prior to assembly to determine the correct positions for hardware. Failure to do so could result in incorrect fitting or even damage to the items. Do not dispose of any packaging until you have checked the contents and completed assembly.

1 To avoid any surface damage when assembling always ensure panels to be worked on are always placed onto a non abrasive protective surface. Prior to assembling drawer box place drawer front reverse side facing upwards & fit drawer front brackets in positions indicated. Pre-bored holes are required to be drilled for upper arms in positions indicated, a 10mm diameter drill is required.

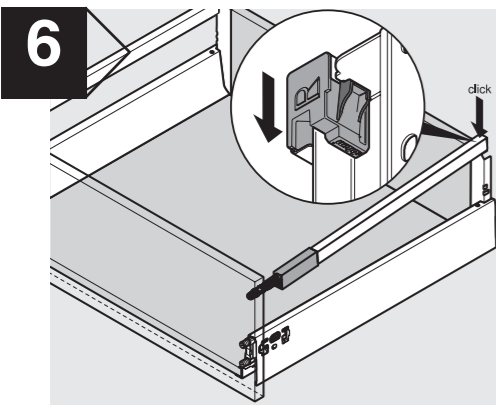


2 Place base panel with pre-bored holes facing upwards into position shown, bring metal back panel into position shown. It is recommended that two 3mm pilot holes be bored in positions were 40mm screws are to be fitted to avoid any damage.

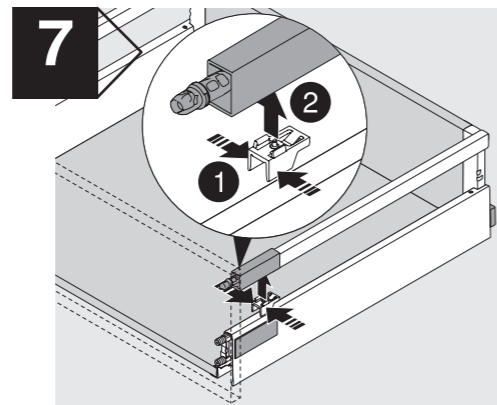
3 Bring drawer box sides into positions shown and firmly press home. Secure drawer box sides to base with screws provided as indicated.

4 Turn drawer box over into upright position and fit drawer front by firmly pressing home as indicated.

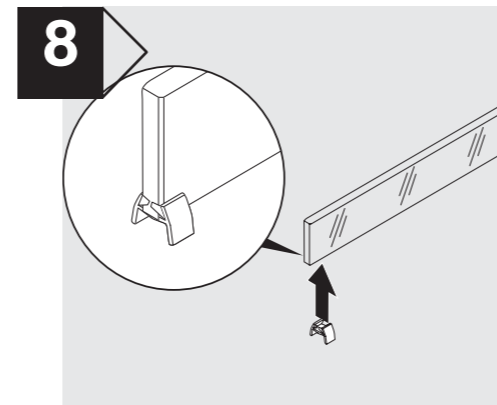
5 Secure upper rail to drawer front & back panel.
 1. With arm in 90° position push nylon bush into pre-bored hole.
 2. Turn arm so it is in alignment position for back panel.
 3. Swivel arm to align with back panel.
 Repeat for other side.



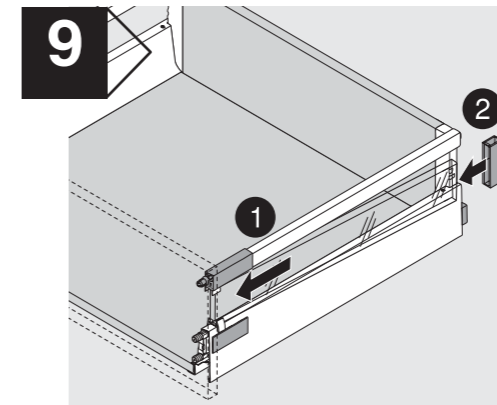
6 Lift arm upwards and push firmly so it locates into angled cut out of back panel. Repeat for other side.



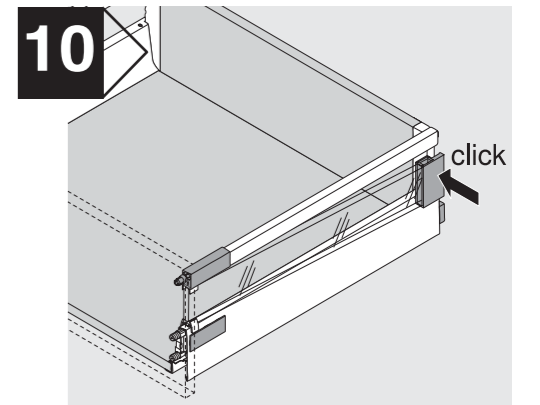
7 Fit upper plastic guide. 1. Bring upper Plastic guide into position, squeeze lower wings. 2. Firmly press guide upwards into pre-drilled slots. Repeat for other side.



8 Fit lower plastic guide to front of glass panel.

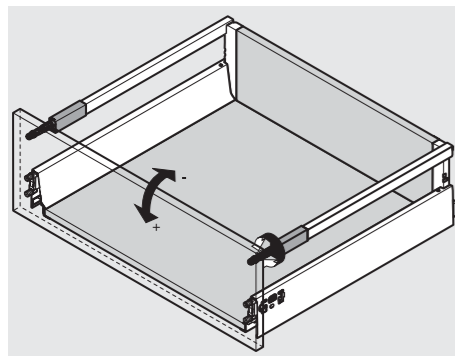


9 Locate lower plastic guide onto top of drawer box side.
 1. Slide glass panel forward until it butts up to drawer front.
 2. Bring rear bracket into position so its groove accepts glass panel.

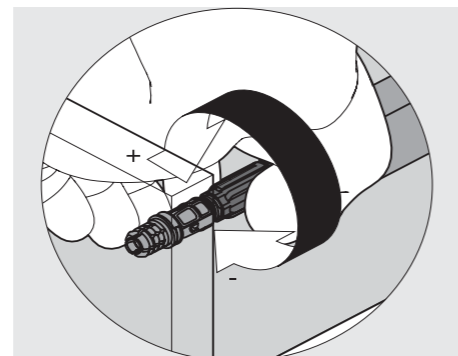


10 When fully located firmly press bracket into pre-bored holes in back panel. Repeat for other side.

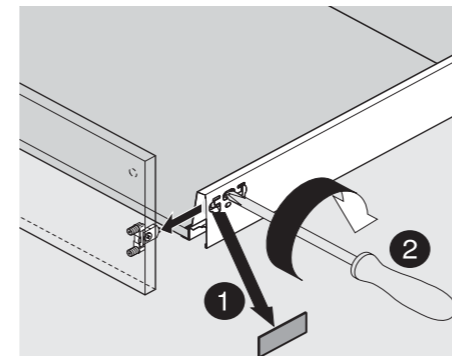
Drawer front alignment



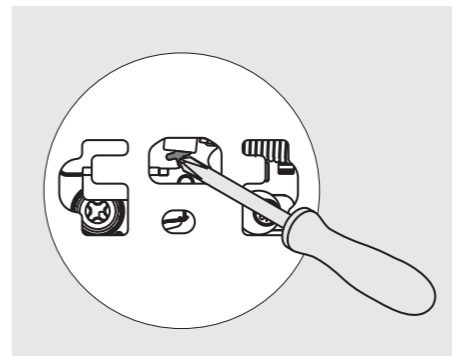
It maybe required for drawer front to be aligned, pull back the sliding cover cap in upper arm/s so the orange leg is exposed. To move drawer front forwards or backwards rotate orange cap until drawer front is flush. Slide cover cap forward until flush with drawer front.



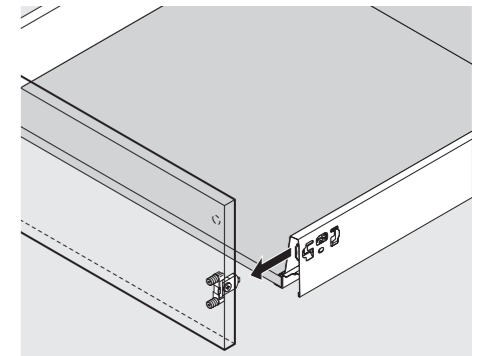
Drawer front removal



It maybe required for drawer front to be removed.
 1. Remove plastic cover cap.
 2. Place Philips screwdriver into central hole into screw head turn clockwise.



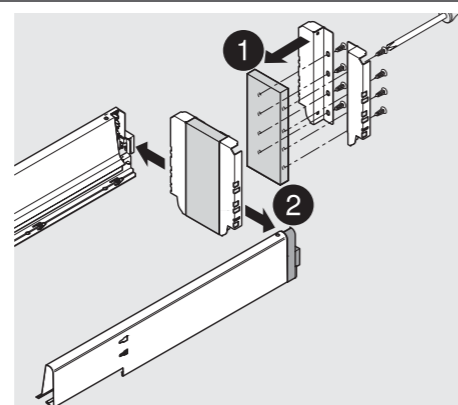
Once screw head has been turned clockwise the drawer front is released.



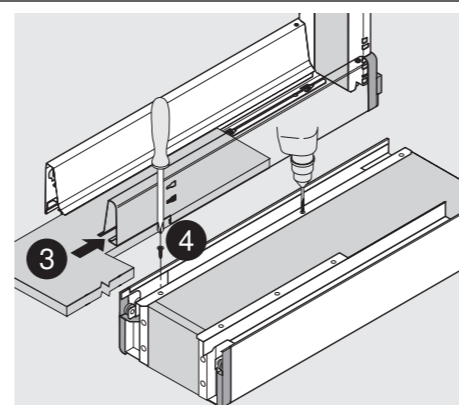
Pull drawer front away from sides to release.

Sink Base Cabinet - Drawer box assembly

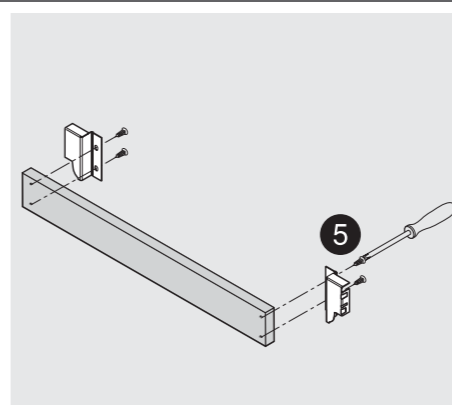
As the top drawer in a Sink base cabinet is different to the other drawer boxes a different method of assembly is required.



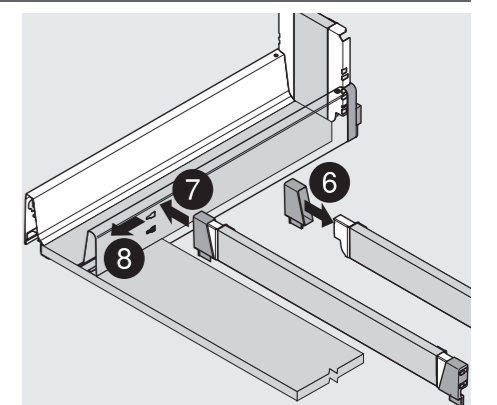
1 Fix brackets to back panel with screws provided.
2 Bring drawer box sides into position and lock together. Repeat operation for other side.



3 Slide drawer base into both drawer box sides.
4 Turn drawer over and secure sides to base with screws provided.



5 Fix front rail brackets to front rail with screws provided.



6 Fix bracket covers to either end of front rail.
7 Place both sides of front rail into pre-bored holes of inner drawer box sides.
8 Push front rail forward to lock into position.